- Two LED displays
- Indicates the total volume in 4 scales
- Shows current flow, average flow and the time elapsed
- Keyboard lock option
- **Network operation option**

The process indicator model TC98I by COMECO is a programmable device specially designed for measurement of flow of materials or energy. The indicator measures and indicates the following values:

- Current flow value
- Total volume since the starting moment (up to 10000000)
- Elapsed time since the starting moment
- Average flow for the period

The indicator has a standard analog input and is designed for operation in combination with flow transducers. The display range is specified in the customer order according to input range. TC98I has two 4-digit displays for indication of current flow and total volume and a specialized keyboard. An RS 485 digital interface option is available for network operation or a link to a control and monitoring system. The range of applications of the programmable digital indicator TC98I includes all cases of measurement of material or energy flow. The device provides valuable information that can be used for better resources management and subsequent cost cut down.



Technical specifications

Inputs	Linear analog
Voltage: 01 V	0 to max.9999
Voltage: 02 V	0 to max.9999
Voltage: 05 V	0 to max.9999
Voltage: 010 V	0 to max.9999
Linear current: 05 mA	0 to max.9999
Linear current: 020 mA	0 to max.9999
Linear current: 420 mA	0 to max.9999
Custom linear voltage: (1)	0 to max.9999
min. 0 to max. 40 V DC	0 to max.9999
Custom linear current: (1)	0 to max.9999
min. 0 to max. 50 mA DC	0 to max.9999
Display range	Specified in customer order
Decimal point position	Selected: x1, x0.1, x0.01
Scaling coefficient for total volume	
Elapsed time	x1, x10, x100, x1000
	Max. 1000000 hours
Display and keyboard	
Current momentary flow display	Green: 4 digit, 14mm
Total volume display	Red: 4 digit, 14mm
Measurement unit display	4 green LEDs
Scaling coefficient display	4 red LEDs
Keyboard	8 membrane keys IP65
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Accuracy		
Flow Input measurement error	0.1 % from span	
Time measurement error	0.1 % from current value	
Temperature drift	0.005 % from span for 1 °C	
Power supply		
Supply voltage	220(110) VAC ± 10%	
Switching power supply (optional)	90 to 250 VAC/DC	
Consumption	Max. 4 VA	
Digital interface (optional)		
Output type	RS485	
Output function	Network, operator station	
Discrete input (optional)		
Input type	Volt free contact or TTL	
Input function	Keyboard lock	
Operating conditions		
Operating temperature	-10 to 65 °C	
Operating humidity	0 to 85 %RH	
Design and materials		
Case material	Plastic	
Mounting	In panel cut-out	
Wiring	Screw terminals	
Dimensions [mm]	96x96x120	
Weight	Max. 600 g	
Protection front/terminals	IP-54 / IP-20	

Ordering code



TC98I - G1.G6'6".G7.G9 - #1

Code	Feature or option	Code values
G1	Power Supply type	A - 220 VAC, C - 90250 VAC/DC (2)
G6'6"	Input signal type	DA - 05 mA, DB - 020 mA, DC - 420 mA, DH - 01V, DI - 02 V, DJ - 05 V, DK - 010 V, DZ - other ⁽¹⁾
G 7	Discrete input	X - none, A - contact, G - TTL
G9	Interface	X - none, B - RS 485 (2)
#1	Nonlinear input mapping	X - none (linear), N - nonlinear, specify by attached formula or look up table

⁽²⁾ Contact COMECO for availability!

For detailed instructions on ordering coding see chapter "ORDERING CODES"!

⁽¹⁾ On request - set signal range within the stated limits